



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D412-742-055
Job Sheet 182073



Part No: D412-742-055

Job Qty: 1 ea

Part Name: Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-742-2 REV.a IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.16 AS PER
CHG002 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Stores/Pkg-2		AUG 31 2018
110	Packaging	1 pcs	8/27/18	8/27/18	0.00	0.00	Packaging1-4		AUG 31 2018
120	QC	1 pcs	8/27/18	8/27/18	0.00	0.00	QC4		69 DAS
130	Packaging	1 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-2		69 DAS
135	DC	1 pcs	8/27/18	8/27/18	0.00	0.00	DC		69 DAS
140	QC21-SA	1 Ea	8/27/18	8/27/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D412-742-055 Location :FG083
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-742-055 CHG002
140 - NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5489-041	Wearplate Assembly	1 Ea (1 ea)	90-Start up Operation	5106 88
D5489-045	Wearplate Assembly	1 Ea (1 ea)	90-Start up Operation	5103353
D5489-047	Wearplate Assembly	1 Ea (1 ea)	90-Start up Operation	5103348
D5489-3	Wearplate	1 Ea (1 ea)	90-Start up Operation	5103353

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5489-041	1	3	0
	D5489-045	1	5	0
	D5489-047	1	4	0
	D5489-3	1	5	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 6:59 AM Dart.lajeunesse.marie

5285

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube</td> <td style="width:15%;">Cross tube</td> <td style="width:15%;">Water Jet</td> <td style="width:15%;">Engineering</td> </tr> <tr> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Thermoforming</td> <td>hing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td></td> <td>site</td> <td>Supplier</td> <td></td> </tr> </table>				Skid-tube	Cross tube	Water Jet	Engineering	Machining	Small Fab	Prod. Eng. Coord.	Quality	Thermoforming	hing	Rec/Store/Packaging	Other		site	Supplier	
Skid-tube	Cross tube	Water Jet	Engineering																				
Machining	Small Fab	Prod. Eng. Coord.	Quality																				
Thermoforming	hing	Rec/Store/Packaging	Other																				
	site	Supplier																					
Date :		Step #:		Dart Aerospace Ltd. 1270 Aberdeen Street Haverhill, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S107368 Part: D412-742-055 Job No: 182073 Serial No/Batch: S107368 Revision: A Inspector: Exp Date: Instructions: FAA STC SR01583SE 15/06/2003 T403TC SH05-																			
Description Work Order Deviation																							
				sition		MRB (QSI042) Approval																	
						Completed By																	
						Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																			

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

5.0 PARTS LIST

5.1 D412-742-021 (PMA/OEM) Float Skidtube Installation Parts List

Item	Qty -021	Qty -051	Qty -055	Part Number	Description
	X			D412-742-021	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-051	FLOAT SKIDTUBE
		1	X	D412-742-055	WEARPLATE KIT
		1		D5425-041	FLOAT SKIDTUBE ASSY.
1		*6		*D3672-1	*WASHER
2		30		D5513-1	BUSHING
3		*12		*D5512-1	*CROSSBOLT SPACER
4		*1		*D5525-1	*FLOAT SKIDTUBE
6		*1		*D5483-041	*TOW CAP ASSY.
7		*1		*D5484-041	*AFT CAP ASSY.
8			1	D5489-041	FWD WEARPLATE
9			1	D5489-3	MID WEARPLATE
10			1	D5489-045	AFT WEARPLATE
11			1	D5489-047	WEARPAD
12		*37		*D5518-1	*CROSSBOLT SPACER
13		*6		*AN3C5A	*BOLT
14		15		AN3C44A	BOLT
15		*6		*NAS1149C0332R	*WASHER
16		15		MS21043L3	NUT
30	1			D5466-1	SADDLE, FWD INSIDE
31	1			D5467-1	SADDLE, FWD OUTSIDE
32	1			D5468-1	SADDLE, AFT OUTSIDE
33	1			D5469-1	SADDLE, AFT INSIDE
34	16			AN4C6A	BOLT
35	29			MS21043-4	NUT
36	32			NAS1149C0432R	WASHER
37	32			D3672-3	PHENOLIC WASHER
38	8			AN4C52A	BOLT
39	24			D5446-1	BUSHING
40	8			AN6C12A	BOLT
41	8			NAS1149C0632R	WASHER
42	8			D3672-9	WASHER
43	2			D2876	SADDLE SPACER
44	2			D2877	SADDLE SPACER
45	4			D2747	SET SCREW
46	2			D3533-1	SET SCREW
47	4			AN4C7A	BOLT
50	1			D3407-047	TOW RING
51	2			D5482-3	ACETAL WASHER
52	1			D3456-1	WASHER
60	1			D3405-041	GHW LUG
61	1			D3405-043	GHW LUG
62	4			AN4C47A	BOLT
63	8			D5482-1	ACETAL WASHER
70	33			AN3C50A	BOLT
71	175**			NAS1149C0332R	WASHER
72	44			D5513-1	BUSHING
73	33			MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D5425-041 ASSEMBLY

**INCLUDES ADDITIONAL WASHERS TO COMPENSATE FOR VARIANCE IN STACKUP THICKNESS

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Revision: A

Date: 17.07.20

